SAFETY DATA SHEET

Registered as

SDS Reg. No. **53505711.24.39256** on September 07, 2015

Valid until September 07, 2020

Federal Agency on Technical Regulation and Metrology (Rosstandart)

Information and Analytical Centre "Safety of Substances and Materials" (FGUP "VNII SMT")

Director: /signature/

<u>Seal</u>: Information and Analytical Centre "Safety of Substances and Materials"

(FGUP "VNII SMT")

NAME:			
Technical Name (RD*)	Alcohol Ether Concentrate		
Chemical Name (IUPAC)	N/A		
Trade Name	Alcohol Ether Concentrate (A and B)		
Synonyms	N/A		
•	OKP [†] Code:	TNVED [‡] Code:	
	242290	3811190000	

ID code and name of the basic regulatory, technical or informational document for the Product (GOST, TU, OST, STO, (M)SDS).

TU 2422-012-53505711-2005 incl. Rev. 1-4 "Alcohol Ether Concentrate"

HAZARDS IDENTIFICATION

Signal word:	CAUTION
Short (in words):	Moderately hazardous substance under GOST 12.1.007. Irritating, toxic and
sensibilizing actio	n. Harmful in contact with skin. Flammable and fire/explosion hazardous liquid.
Environmentally h	nazardous.
Detailed: as speci	fied in 16 sections of this Safety Data Sheet

BASIC HAZARDOUS COMPONENTS	TWA mg/m ³	Hazard Class	CAS No.	EC No.
Butan-1-ol	30/10	3	71-36-3	200-751-6
2-Methylpropanol-1	10	3	78-83-1	201-148-0
2-Ethylhexan-ol	10	3	104-76-7	203-234-3

APPLICANT:	Sibur-Khimprom CJSC	,Perm	
	(entity name)	(city)	
Applicant's Status:	manufacturer, supplier, seller, exp	orter, importer	
	(cross out as appropriate)		

OKPO[§] Code: 53505711 Emergency phone: (342) 290-87-05 Applicant's Contact Person: /signature/ K.N. Yugov

Seal: Sibur-Khimprom CJSC (full name)

† OKP = All-Russian Classifier of Products /translator's note/

^{*} RD = Regulatory Documentation /translator's note/

[‡] TNVED = Commodity Nomenclature of Foreign Economic Activity /translator's note/

[§] OKPO = General Classifier of Enterprises and Organizations /translator's note/

This Safety Data Sheet (SDS) complies with UN GHS Recommendations ST/SG/AC.10/30

IUPAC International Union of Pure and Applied Chemistry

GHS Globally Harmonized System of Classification and Labelling of Chemicals

OKP All-Russian Classifier of Products

OKPO General Classifier of Enterprises and Organizations

TN VED Commodity Nomenclature of Foreign Economic Activity

CAS No. Chemical Abstracts Service No.

EC No. European Chemical Agency Number

MAC Maximum Allowable Concentration of Harmful Substances in

Occupational Air, mg/m³

Safety Data Sheet Russian translation: Chemical Safety Data Sheet (substance, mixture,

material, industrial wastes)

Signal Word A word used to capture a reader's attention with potential chemical hazard

and selected according to GOST 31340-2013

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1. Identification of the Chemical Product and Manufacturer/Supplier

1.1 Product Identifier

1.1.1 Name of Substance

1.1.2 Relevant identified uses of the substance (including uses advised against)

Alcohol ether concentrate [1].

Alcohol ether concentrate is intended to be used as a solvent as well as a multifunctional oxygenate additive to improve knock characteristic of gasoline and phase stability of gasoline-alcohol blends, and for other purposes. There are no limitations if used for its intended purpose [1].

1.2 Details of the manufacturer/supplier

1.2.1 Full official company name

1.2.2 Address (legal and postal)

1.2.3 Telephone, including emergency phone for consultations, and time limits

1.2.4 Fax

1.2.5 E-mail address

Sibur-Khimprom JSC

98 Promyshlennaya Str., Perm, Russian

Federation 614055

(342) 290-87-05 (24/7) – dispatcher (342) 290-89-01 (from 7 am to 3 pm – Moscow time) – Chief Engineer

(342) 290-83-72, 290-86-60

Mail-shp@sibur.ru

2 Hazard(s) Identification

2.1 General hazard

(information on hazard classification according to the Russian legislation (GOST 12.1.007-76) and SGS (GOST 32419-2013, GOST 32423-2013, GOST 32425-2013)

By its health effect, alcohol ether concentrate refers to Hazard Class 3 under GOST 12.1.007, i.e. moderately hazardous [1,5]. According to GOST 32419 (SGS) it is classified as a chemical product [33]:

- flammable liquid class 3
- acute toxicity class 5
- skin irritation class 2
- express eye irritation class 2A
- narcotic and irritant effect class 3.

2.2. Safety labelling according to GOST 31340-2013

2.2.1 Signal word

2.2.2 Hazard pictograms

Warning





2.2.3 Hazard statement codes (H-statements)

H226: Flammable liquid and vapour. Vapours

form explosive air-gas mixtures

H302: Harmful if swallowed

H315: Causes skin irritation

H319: Causes serious eye irritation

H335: May cause respiratory irritation

H336: May cause drowsiness or dizziness

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3 Composition/Information on Ingredients

3.1 Information on the product

3.1.1 Substance name (as per IUPAC) None [1].

3.1.2 Molecular formula None [1].

3.1.3 Total composition characteristics (including brand assortment; production process)

Alcohol ether concentrate as a by-product of butyl alcohol and 2-ethylhexanol production is a mixture of aliphatic alcohols C₄, C₈ (up to 60%) containing admixtures of ether,

aldehydes and high-boiling components. There

are two brands: A and B [1].

3.2 Mixture Components

(name, CAS and EC numbers, content (to be 100% in total) %, MAC or SRLI, hazard class, reference data sources)

Table 1 [1,2,5,9,10,11]

Components	w/w%	Occupational e	xposure standards	CAS#	EC#
(name)	W/ W /0	MAC, mg/m ³	Hazard Class	САБ #	LC #
A mixture of aliphatic alcohols containing admixtures of ether,	100%	None	None	None	None
aldehydes and high-boiling components, including		30/10 (v)	3	71-36-3	200-751-6
Butane-1-ol, n-butanol, 2-methylpropanol-1 (isobutanol),	≤ 60%	10 (v)	3	78-83-1	201-148-0
2-ethylhexane-1-ol*		10 (a)	3	104-76-7	203-234-3
* compounds that require special protection of eyes and skin when handling; v = vapour; a = aerosol					

4 First Aid Measures

4.1 Most important symptoms and effects

4.1.1 Inhalation or ingestion	Laboured breathing, loss of coordination, narcotic state, irritation of upper respiratory tracts, nausea, vomiting [11]. Throat irritation, coughing, dizziness, weakness [8, 10].
4.1.2 Skin contact	Redness, dryness, itching [8].

4.1.3 Eye contact Smarting, watering [8].

4.2 First Aid Measures

4.2.1 If inhaled Move the exposed person to fresh air. Keep warm and at rest. If respiration stops or shows signs of failing, apply artificial respiration. Get medical attention [1].

4.2.2 Skin contact Wash skin with plenty of running water. Get

medical attention [1].

4.2.3 Eye contact Wash with running water. Transport the

casualty to an eye doctor.

4.2.4 If swallowed Drink plenty of water; take activated carbon,

saline purge. Get medical attention [1].

4.2.5 Contra indications None known [1,9,10,11].

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5 Firefighting Measures

5.1 Fire and explosion hazards (as per GOST 12.1.044-89)

5.2 Fire and explosion hazard indicators (nomenclature according to GOST 12.1.044-89 and GOST 30852.0-2002)

5.3 Hazardous combustion and/or thermal decomposition products

5.4 Extinguishing media

5.5 Unsuitable extinguishing media

5.6 Special protective equipment for firefighters

5.7 Special firefighting procedures

Alcohol ether concentrate refers to flammable liquids under GOST 12.1.044 [1,6]. Flammable if exposed to open flame or sparks. Vapours form explosive mixtures with air. Containers may explode if heated. Fire or explosion may cause burns and other injuries [8]. Occupational fire and explosion prevention

measures shall be provided according to GOST

12.1.004, GOST 12.1.010 [1,6,20].

Indicator	n-butanol	Isobutanol	2-ethyl hexanol
Flash point, °C:			
open cap	41	-	82
closed cap	35	28	77
Fire point, °C:	43	39	86
Self-ignition point, °C:	340	390	66
Temperature limits of	3-67	26-60	70-108
flame			
propagation, °C:			
Flammability limits, vol.%	1.8-10.9	1.84-11.4	0.9-6.2

Explosive mixture of product vapours and air: category IIA per GOST 30852.11, group T2 per GOST 30852.5 [1,7,9,10,11].

Burning causes formation of toxic substances, i.e. carbon oxides [9]. Mild poisoning: w/o loss of awareness or short-time faint, sleepiness, dizziness, sometimes vomiting; moderate severity: loss of consciousness and, thereafter, general weakness, memory blackouts, movement disorders, muscle spasms; severe injury: long-term unconsciousness, clonic or tonic spasms, involuntary urination or defaecation (under carbon monoxide) [30].

Chemical or air-filled foam, sand, water spray, PBS-3 powder, CO2; total flooding for rooms [1]. Foams that are easily destroyed on contact with polar liquids shall not be used for extinguishing alcohols (polar liquids) [7].

High-pressure water jets [7].

Wear canvas protective suit complete with self-contained breathing apparatus SPI-20 [8].

N/A [8].

6 Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

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6.1.1 General emergency and accidental release measures

Isolate the hazardous area within a minimum 200-meter radius. Adjust the specified distance using chemical survey data. Remove unauthorized persons. Use protective equipment in danger area. Follow fire safety requirements. Do not smoke. Remove fire and spark sources. Stay at the windward side. Avoid low-lying areas. Provide first aid for the injured. Transport people from the hazardous area for medical examination [8].

6.1.2 Personal protective equipment for Emergency Response Teams

Emergency Response Teams shall use KIH-5 Self-Contained Suit complete with IP-4M Gas Mask and ASB-2 Breathing Apparatus [8].

6.2 Environmental precautions

6.2.1 Spillage, leakage or scattering (including spill procedures, precautions and environmental protection measures)

Inform competent sanitary and epidemiological control authorities. Do not touch the spilled substance. Remove leakage following the appropriate safety measures. Transfer the liquid by pumping into a dedicated, corrosion proof, appropriate and properly labelled container. Call fire brigade and gas emergency service. Fence out spills with earth mounds. Do not allow entrance in stretches of water, drainage and sewage systems.

Use water spray to isolate vapours. Cut off contaminated soil layer, collect and remove for proper disposal. Backfill the cuts with fresh soil. Surface of rolling stock shall be rinsed with water. The ground surface (separate areas) shall be burnt to eliminate the threat of soil contamination; plough the soil [8].

6.2.2 Fire response procedure

Keep away from burning containers. Cool off the containers at proper distance. Extinguish the burning containers staying as far away as possible [8].

7 Handling and Storage

7.1 Precautions for safe handling

7.1.1 Engineering measures

Production of alcohol ether concentrate shall comply with General Rules on Explosion Safety for Explosive and Fire Hazardous Chemical/Petrochemical Plants and Oil Refineries [31]. The following safety signs shall be used as per GOST R 12.4.026: P02 – "Open flame and smoking prohibited"; W01 – "Fire hazard. Flammable substances". Production equipment shall be sealed and proper ventilation provided. Open flame and sparking sources shall not be allowed. All

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7.1.2 Environmental measures

7.1.3 Safe transportation

electrical equipment and lighting shall be explosion-proof; appliances and pipelines must be earthed. Comply with safety rules specified in GOST 12.1.018 concerning protection from static electricity when performing tank filling operations [1, 27].

Basic environmental protection measures include the use of sealed equipment and engineering systems to exclude discharge of the product into coil or water basins. Air pollution control shall be arranged in accordance with SanPIN (Sanitary Regulations and Norms) 2.1.6.1032. Surface water control is effected according to SanPIN 2.1.5.980.

Bulk product shall be transported by road tankers under GOST R 50913 or by rail tankers owned or rented by a consignor (consignee) and made of carbon steel (15-1547, 15-1566 models) in accordance with the Regulations concerning the Carriage of Dangerous Goods applicable for the given mode of transport. The tankers shall be filled with the product according to their capacity and possible product expansion due to temperature drops during transportation. Alcohol ether concentrate may be transported from the manufacturer to consignee via pipelines.

If packed in barrels as per GOST 6247 or GOST 13950, alcohol ether concentrate shall be transported by road (railroad carriage is not suitable). After filling, the container shall be closed in accordance with the normative documents and sealed using the lock and seal device as per GOST 31281 or any other seal as per GOST 18677 or GOST 18680. Filling coefficient is 0.9. The package shall comply with GOST 26319 [1,25,28,29].

7.2 Safe storage of chemical products

7.2.1 Conditions for safe storage (including warranty period and shelf time; incompatible substances and materials)

Alcohol ether concentrate shall be stored at consignor/consignee warehouses in hermetically sealed barrels in locked storage rooms or steel tanks complying with fire safety regulations. Storage temperature: from minus 40 °C to plus 40 °C. According to GOST 12.1.004, alcohol ether concentrate refers to hazardous substances and shall be stored in warehouses of I or II Fire Resistance Rating. The manufacturer warrants the alcohol ether concentrate's quality within 3 months from the

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date of manufacture when transported and stored by the consumer according to the requirements. Upon expiry of the warranty period, alcohol ether concentrate may be used by the consumer after confirmation that its quality conforms to specifications [1]. Storage compatibility shall comply with GOST 12.1.004, Annex 7 [1, 20]. Any contact with oxidisers, acids, alkalis, combustible materials or flammable liquids is not allowed.

7.2.2 Containers and packaging (including materials)

Alcohol ether concentrate is normally filled into steel barrels under GOST 6247 (Type 1), GOST 13950 (Type 1A1) capacity 100 dm³, 200 dm³, accordingly [1].

7.3 Safety measures and domestic storage conditions

The product is not used domestically.

8 Exposure Controls/ Personal Protection

8.1 Occupational Exposure Limits

(Occupational MAC or SRLI)

MAC (2-ethylhexane-1-ol*) = 10 mg/m^3 ,

aerosol, Hazard Class 3;

MAC (2-ethylhexane-1-ol) = 10 mg/m^3 ,

vapours, Hazard Class 3;

MAC (butane-1-ol) = $30/10 \text{ mg/m}^3$, vapours,

Hazard Class 3 [1,2].

8.2 Exposure Controls

Hermetically sealed equipment and containers for storage and transportation, combined extract-and-input ventilation and local exhaust systems; occupational air pollution control [9,10,11,14].

8.3 Personal Protective Equipment

8.3.1 General recommendations

Avoid direct contact with the product. Use PPE. Follow personal hygiene rules. Pregnant women and persons under age of 18 shall not be allowed to handle the product. All workers shall pass preliminary (before employment) and periodic medical examinations

[13,15,18,19].

8.3.2 Respiratory protection equipment

(types of RPE)

Industrial gas mask with canister Grade A or breathing apparatus per GOST 12.4.122; with filters Grade A Class 3 per GOST 12.4.245 or combined filter DOT [1, 19].

8.3.3 Protection equipment (material and type) (special clothes, footwear, gloves, eyeglasses)

Mask-type goggles per GOST 12.4.253. Dermatological PPE per GOST 12.4.068. Gloves per GOST 12.4.103 [1, 19]. Protective gloves made of butyl resin, special boots [8, 19]. Special clothes according to sectoral norms approved according to the requirements and GOST 12.4.011 [1, 19].

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8.3.4 PPE for domestic use

The product is not used domestically.

9 Physical and Chemical Properties

9.1 Physical state (aggregate state, colour, odour)

9.2 Parameters

(temperature. pH, solubility, n-octanol/water factor, etc., characteristic for the given product)

Uniform liquid, colourless or light-yellow colour, w/o mechanical impurities [1]. Strong, pronounced odour [9,10,11].

Density at 20 °C	$0.750 - 0.850 \text{ g/cm}^3 [1]$
Boiling temperature	60 – 230 °C [1]
Solubility	Water soluble [9,10,11].

10 Stability and Reactivity

10.1 Chemical stability

(indicate decomposition products for unstable products)

10.2 Reactivity

Stable substance under normal conditions [1].

Under certain conditions (catalyst presence, temperature, etc.) it may be oxidised, reduced, halogenated, dehydrated, or interact with alkali metals, organic and mineral acids. Burns at the presence of oxygen under high temperature, forming carbon oxides [9,10, 11].

Heating. Works with open flame [1,8,9,10,11].

10.3 Conditions to avoid

(hazardous effects after contact with incompatible substances or materials)

11 Toxicological Information

- 11.1 Information on toxicological effects (including potential health effects (toxicity) and the most evident hazard features)
- 11.2 Routes of exposure (inhalation, oral, dermal or eye contact)
- 11.3 Target organs, tissues or other body systems
- 11.4 Information on hazardous effects caused by direct contact with the product and consequences thereof

(irritation of upper airway, eyes, skin; percutaneous and sensibilizing actions)

- 11.5 Information on chronic health effects (toxicity for reproduction, carcinogenicity, mutagenicity, cumulativity and other chronic effects)
- 11.6 Acute toxicity (LD50, route (intragastric, dermal), animal; LC50,

According to potential health effects, alcohol ether concentrate refers to the 3rd class – moderate hazardous substances under GOST 12.1.007 [1].

Inhalation, oral, dermal and eye contact [1,8].

Central nervous system, upper airway, lungs, liver, kidneys, blood system, skin, eyes [9].

The substance may be irritating to skin, eyes and respiratory tract. Percutaneous and narcotic actions, slight cumulativity [1,9,10,11]. Sensibilizing action [11]. Prolonged, direct contact with the product may cause dermatitis or eczemas, damage to upper airway, liver, vegetative disorders, neurotic reactions and sensitivity distortion by polyneuritis type [18].

Mutagenic, embryotropic, teratogenic effects. Gonadotropic, carcinogenic effects were not studied [9,10,11].

Calculated acute toxicity of alcohol ether concentrate ATEmix = $2,500 \text{ mg/m}^3$ by

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exposure time (h), animal)

formula (2) under GOST 32423 [34].

For n-butanol [9]:

	Value	Route /	Animal
		Exposure	
		Time (hours)	
LD ₅₀ , mg/kg	3,400-5,300	dermal	rabbits
LD ₅₀ , mg/kg	3,484	intragastric	rabbits
LD ₅₀ , mg/kg	2,680	intragastric	mice
LD ₅₀ , mg/kg	2,510-4,360	intragastric	rats
LC_{50} , mg/m ³	24,666	4	rats

For 2-ethylhexanol [10]:

	Value	Route /	Animal
		Exposure	
		Time (hours)	
LD ₅₀ , mg/kg	>3,000	dermal	rats
LD ₅₀ , mg/kg	3,730	intragastric	rats
LD ₅₀ , mg/kg	2,500	intragastric	mice
LD ₅₀ , mg/kg	1,970	dermal	rats
LD ₅₀ , mg/kg	1,860	Intragastric	guinea
			pigs
LC _{min} , mg/m ³	>10,834	6	rats
LC_0 , mg/m ³	270-370	2	mice

For isobutanol [11]:

	Value	Route /	Animal
		Exposure	
		Time	
		(hours)	
LD ₅₀ , mg/kg	2,460	intragastric	rats
LD ₅₀ , mg/kg	3,400	dermal	rabbits
LC_{50} , mg/m ³	32,200-48,300	4	mice
LC_{50} , mg/m ³	19,200	4	rats

12 Ecological Information

12.1 General information

(atmospheric air, water basins, soils, including observable action features)

Toxic to fish, daphnia and algae.

Concentrations higher than 0.5mg/L (TC gen.) affect natural self-purification of water bodies. Changes organoleptic properties of water (TC org. odour = 2.5 mg/L), forms organic film on water surface [9.10.11].

12.2 Environmental impact pathways

Environmental hazards may appear in the event of an emergency or accident, when the product may enter in atmosphere or a water basin or soil.

12.3 The most important environmental impact characteristics

12.3.1 Hygienic norms

(maximum allowable concentration in atmospheric air, water, including fishery water bodies, soils)

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Table 2

Ingredients	MAC/atm.air, mg/m ³	MAC/water ² , mg/m3	MAC/fishery ³ , mg/m3	MAC or TAC/soil,
	(LHI ¹ , hazard class)	(LHI, hazard class)	(LHI, hazard class)	mg/kg
	[3,9]	[4,9]	[9,26]	(LHI)
Butane-1-ol	0.1	0.1	0.03	Not established
	refl., hazard class 3	s-t, hazard class 2	tox., hazard class 3	Not established
2-methylpropanol-1	0.1	0.15	2.4	Not established
	refl., hazard class 4	s-t, hazard class 3	tox., hazard class 4	Not established
2-ethylhexan-1-ol	0.15	0.15	0.09	Not established
	refl., hazard class 4	s-t, hazard class 3	tox., hazard class 4	ivot established

12.3.2 Environmental toxicity indicators (LC, EC, NOEC for fish, Daphnia magna, algae, etc.)

For n-butanol [9]:

or ir cata			
	Value	Exposure	Species
		Time (h)	
LC ₅₀ , mg/L	1,900	24	Carassius
			auratus
LC ₅₀ , mg/L	1,200	48	Leuciscus idus
			melanotus
LC ₅₀ , mg/L	1,900-2,000	96	Pimephales
			promelas

Acute toxicity to Daphnia magna:

 $EC_{50} = 1,880-2,337 \text{ mg/L}, 24 \text{ hours};$

 $LC_{50} = 1,900-2,300 \text{ mg/L}. 96 \text{ hours}.$

Toxicity to algae (in vitro):

 $EC_{min} = 875 \text{ mg/L}, 192 \text{ hours}, Scenedesmus}$ quadricauda (green algae);

 $EC_{min} = 312 \text{ mg/L}, 192 \text{ hours}, Microcytik}$ aeruginosa (blue-green algae);

 $EC_{50} = 1$ mg/L, Chlorella pyrenoidosa Detected effects on model systems:

 $EC_{10} = 2,250 \text{ mg/L}, 16 \text{ hours}; Pseudomonas$ putida (bacteria).

For 2-ethylhexanol [10]:

	Value	Exposure	Species
		Time (h)	_
	Acute	e toxicity to fi	sh
LC ₅₀ , mg/L	32-37	96	Salmo gairdneri
LC ₅₀ , mg/L	17.1	96	Leuciscus idus
			melanotus
LC ₅₀ , mg/L	27-29.5	96	Pimephales
			promelas

Acute toxicity to *Daphnia magna*:

 $EC_{50} = 39 \text{ mg/L}, 48 \text{ hours};$

Toxicity to algae (in vitro):

 $EC_{50} = 10-50 \text{ mg/L}, 48 \text{ hours, Chlorella}$ emersonii;

 $EC_{50} = 11.5 \text{ mg/L}, 72 \text{ hours, Scenedesmus}$ subspicatus.

Detected effects on model ecosystems:

 $EC_{10} = 540 \text{ mg/L}$, 18 hours; Pseudomonas putida (bacteria);

¹ LHI – Limiting Harmful Index (tox. = toxicological; s-t = sanitary-toxicological; org. = organoleptic, including changes in organoleptic properties of water (odour = the product changes water odour, turb. = increases water turbidity, col. = changes water colour, foam = causes foaming, film = creates film on the surface of water, taste = cause water to change taste, op. = causes opalescence); refl. = reflectory; res. = resorptive; refl.-res. = reflectory-resorptive; fish. = fishery (changes marketability of commercial fish species); gen. = general sanitary).

² Water of community-based and household water supply systems

³ Water of fishery basins (including marine basins)

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 $EC_{50} = 19 \text{ mg/L}, 24 \text{ hours}, Artemia salina.}$

For isobutanol [11]:

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	Value	Exposure	Species			
		Time (h)				
Acute toxicity to fish						
LC ₅₀ , mg/L	1,430	96	Pimephales promelas			
LC ₅₀ , mg/L	>1,000	96	Alburnus alburnus			
LC ₅₀ , mg/L	2,600	24	Carassus auratus			
LC ₅₀ , mg/L	1,520-	24	Leuciscus idus			
	1,750		melanotus			
Toxicity to algae						
EC ₅₀ , mg/L	1,250	48	Scenedesmus			
			subspicatus			
Acute toxicity to Daphnia magna						
EC ₅₀ , mg/L	1,250	24				
LC ₅₀	1,190	48				

Detected effects on model ecosystems: $EC_{50} = 1,124.6 \text{ mg/L}, 0.25 \text{ hours};$ Photobacterium phosphoreum.

12.3.3 Environmental migration and transformation due to biodegradation and other processes (oxidation, hydrolysis, etc.)

The product is characterized by high stability in abiotic conditions. Environmentally transformed [1]. Transformation products – aldehydes, acids [10,11].

13 Disposal Considerations

13.1 Safe handling of waste generated from the use, storage or transportation

Waste handling safety measures are similar to those used for product handling.

Handle flammable liquid waste with care; avoid contact of waste with open flame (see Chapters 7 and 8).

13.2 Information about places and methods used for the product waste treatment, disposal or removal, including contaminated packaging

The waste shall be placed, stored and treated at industrial waste landfills and slurry pits in accordance with Sanitary Norms and Regulations SanPiN 2.1.7.1322. Incinerate in suitable incineration plant [1,21,24]. Uncontaminated packaging can be re-used [16].

13.3 Recommendations on the removal of waste generated from the household use of the product

Do not use for household purposes.

14 Transport Information

14.1 UN Number

1993 [1,12,22].

(according to UN Recommendations on the Transport of Dangerous Goods)

14.2 UN proper shipping name

FLAMMABLE LIQUID,

N.O.S. [22]. Alcohol Ether Concentrate [1].

14.3 Types of transport

Land transport (railway and motor transport)

14.4 Transport hazard class under GOST 19433-88

Not classified [1].

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14.5 Transport hazard class under UN Recommendations on the Transport of Dangerous Goods:

- class CLASS 3

Flammable liquids [12].

- UN packaging group III [12].

HAZARD SYMBOL





(No.3)

Symbol (flame): black or white;

Background: red; digit 3 at the bottom [12].

14.6 Shipping labels Handling marks: "Keep Away from Sunlight", (handling marks as per GOST 14192-96) "Sealed Package" as per GOST 14192 [1,23].

14.7 Transport emergency cards No. 328 [1,8,22]. (for railway, sea and other types of freight)

14.8 Additional information SMGS: Class 3; Classification Code: F1,

> Hazard Identification No: 30 Hazard Symbol: No. 3 [1,22,32] Classification Index: 3013 [1,22].

ADR/RID: Hazard Class 3, Classification

Code: F1

Hazard Identification No: 30 Hazard Symbol: 3 [29].

15 Regulatory Information

15.1 National regulations

15.1.1 Laws of the Russian Federation Federal Law on Technical Regulation, Federal

> Law on Environmental Protection, Federal Law on Sanitary and Epidemiological Well-Being of the Population, Russian Labour Code, Federal Law on Production and Consumption Waste, Federal Law on Industrial Safety of Hazardous Production Facilities, Federal Law

on Protection of Atmospheric Air.

Not subject to the Decision of the Committee 15.1.2 Health and environmental regulations

> of the Customs Union No. 299 of 28.05.2010 "On Application of Sanitary measures in the Customs Union" (Revised on 18.11.2014).

15.2 International regulations

Not subject to any international conventions or (Montreal Protocol, Stockholm Convention, etc.)

treaties.

16 Other Information

16.1 Indication of SDS changes (revisions)

This SDS was reregistered due to expiry of the

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(indicate: SDS developed for the first time or SDS was reissued after its expiry; previous SDS No., etc.)

SDS No. 53505711.24.23439 in accordance with GOST 30333-2007 "Chemical Safety Data Sheet. General Requirements".

16.2 Key literature references and sources

- 1. TU 2422-012-53505711-2005, Rev. 1-4. Alcohol Ether Concentrate. Specifications
- 2. Hygienic Standard 2.2.5.1313-03 Maximum Allowable Concentrations (MAC) of hazardous Substances in Occupational Air.
- 3. Hygienic Standard 2.1.6.1338-03 Maximum Allowable Concentrations (MAC) in the Air of Populated Area.
- 4. Hygienic Standard 2.1.5.1315-03 Maximum Allowable Concentrations (MAC) in Water of Community-Based and Household Water Supply Systems.
- 5. GOST 12.1.007-76 Occupational Safety Standards System. Hazardous Substances. Classification and general safety requirements.
- 6. GOST 12.1.044-89 Occupational Safety Standards System. Fire and Explosion Safety of Substances and Materials. Nomenclature of Indicators and Methods of Identification.
- 7. A.Ya. Korolchenko, D.A. Korolchenko. Fire and Explosion Safety of Substances and Materials and Extinguishing Methods. Reference Book, M.: Ass. "Pozhnauka", 2004
- 8. Transport Emergency Cards for Hazardous Goods carried by railroads of CIS, Latvia, Lithuania, and Estonia, approved by the Council of Railway Transport of the CIS Member States. Protocol No. 48 of 30.05.2008 (Rev. 07.05.2014).
- 9. Information Map of Hazardous Chemical Substance (Russian Register of Hazardous Chemical and Biological Substances). Butane-1-ol. Series BT No. 000122.
- 10. Information Map of Hazardous Chemical Substance (Russian Register of Hazardous Chemical and Biological Substances). 2-ethylenhexan-1-ol. Series BT No. 000547.
- 11. Information Map of Hazardous Chemical Substance (Russian Register of Hazardous Chemical and Biological Substances). 2-methyl-propanol-1. Series BT No. 000232.
- 12. Recommendations on transportation of hazardous goods. UN Standard Regulations (Rev. 18, 2013, vol.1).
- 13. GOST 12.0.004-90 Occupational Safety Standards System. Labour Safety Training Arrangement.
- 14. P 2.2.2006-05 Guidance on Hygienic Evaluation of Occupational Media and Production Process. Labour Criteria and Classification of Labour Conditions.
- 15. Order of the Ministry of Health and Social Development of the Russian Federation No. 302 of 12.04.2011 "On approval of the list of harmful and/or hazardous occupational factors and works associated with compulsory preliminary and periodic medical examinations (inspections), and a Procedure for compulsory preliminary and periodic medical examinations (inspections) of workers performing dirty works or working under arduous and harmful and/or hazardous labour conditions".
- 16. GOST 1510-84 Oil and oil products. Labelling, packaging, transportation and storage.
- 17. GOST 31340-2013 Safety marking of chemical products. General requirements.
- 18. N.V. Lazarev. Harmful substances in industry. Vol.1, L., 1976.
- 19. Order of the Ministry of Health and Social Development of the Russian Federation No. 906n of 11.08.2011 "On approval of standard norms for free release of special clothes, shoes and other personal protective equipment for chemical industry workers performing works under arduous and harmful and/or hazardous labour conditions as well as works related to special temperature conditions or contaminations".
- 20. GOST 12.1.004-91 Occupational Safety Standards System. Fire safety. General requirements.
- 21. GOST R 53692-2009 Resource saving. Waste handling. Waste processing cycles.
- 22. List of hazardous goods allowed for transportation by railway. Annex 2 to the Rules for Carriage of Dangerous Goods by Rail.
- 23. GOST 14192-96 Marking of goods.

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- 24. SanPiN 2.1.7.1322-03 Hygienic requirements for disposal and treatment of wastes.
- 25. Rules for Carriage of Bulk Goods in Tank-Wagons and Hopper Bottom Wagons for Transportation of Oil Bitumen. Approved by the Railway Transport Council of the CIS Member States, Protocol No. 50 of 21-22 May 2009.
- 26. Order of the Ministry of Fishery No. 20 of 18.01.2010 "On approval of water quality norms for fishery water basins, including norms for maximum allowable concentration of harmful substances in fishery waters".
- 27. GOST 12.1.018-93 Occupational Safety Standards System. Fire and explosion safety of static electricity. General requirements.
- 28. Rules for Carriage of Dangerous Goods by Road (as amended by the Ordinance of the Russian Government No. 1208 of 30.12.2011).
- 29. European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR). UN, New York and Geneva, 2010.
- 30. Information map of potentially hazardous chemical substance. Carbon (II) Oxide. Registration Number AT 000672.
- 31. Federal Norms and Regulations for Industrial Safety "General rules of explosion safety for fire and explosion hazardous chemical, petrochemical and refinery industries", Order of Rostekhnadzor No. 96 of 11.03.2013 (registered by the Ministry of Justice on 16.04.2013, Reg. No. 28138).
- 32. Rules for Carriage of Dangerous Goods. Annex 2 to the Agreement on International Goods Transport by Rail (SMGS).
- 33. GOST 32419-2013 Hazard Classification of Chemical Products. General requirements.
- 34. GOST 32423-2013 Hazard Classification of Chemical Mixtures by Health Effect.